

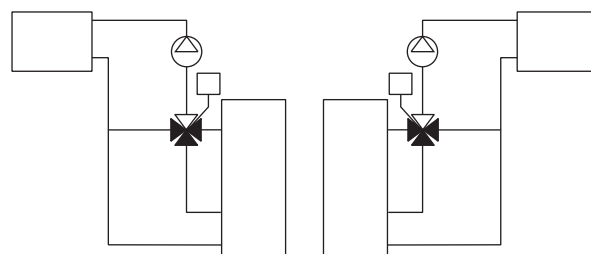
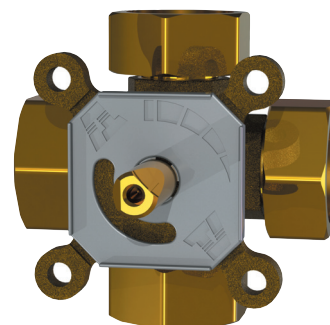
# Mixing valves type TV 4BIV

## Application

TV 4BIV are mixing valves made in brass for regulating heating- or cooling applications. The valves comes with knob for manual operation, but can easily - and with advantage - be motorized, for example with our controllers Thermomatic EC Home or CC. All installation examples can be reversed. The scale is graded on both sides and can also be reversed.

## Service and maintenance

All vital parts are easily changeable.



\*Other connection examples available

Fitting*	Kvs	Art. No	Standard
R15 / 1/2" IG	4	15 040 101	
R15 / 1/2" IG	6	15 060 101	
R15 / 1/2" UG	4	15 040 102	
R15 / 1/2" UG	6	15 060 102	
R20 / 3/4" IG	4	15 040 103	
R20 / 3/4" IG	6	15 060 103	
R20 / 3/4" UG	4	15 040 104	
R20 / 3/4" UG	6	15 060 104	
R25 / 1" IG	4	15 040 105	
R25 / 1" IG	6	15 060 105	
R25 / 1" UG	4	15 040 106	
R25 / 1" UG	6	15 060 106	
Cu22	4	15 040 108	X
Cu22	6	15 060 108	X
Cu28	4	15 040 109	
Cu28	6	15 060 109	

## TECHNICAL DATA

Opening angle:	90°
Pressure class:	PN 10
Medium temperature:	max. (continuously) +110°C max. (temporarily) +130°C min. 0°C
Torque (by nom. pressure):	< 3 Nm
Working pressure:	1 MPa (10 bar)
Connection:	Internal thread, EN 10226-1 External thread, ISO 228/1 Compression fit., EN 1254-2

## Materials

Valve housing and slide: Brass, CW 614N  
 Axis and bearing: Brass, CW 614N  
 O-rings: EPDM Peroxide 281

\* Pump flange R40 IT available from factory on special order. It's also possible to combine different fitting dimensions.

by  **Termoventiler AB**

## Dimensioning

Heating system (radiators or underfloor heating):

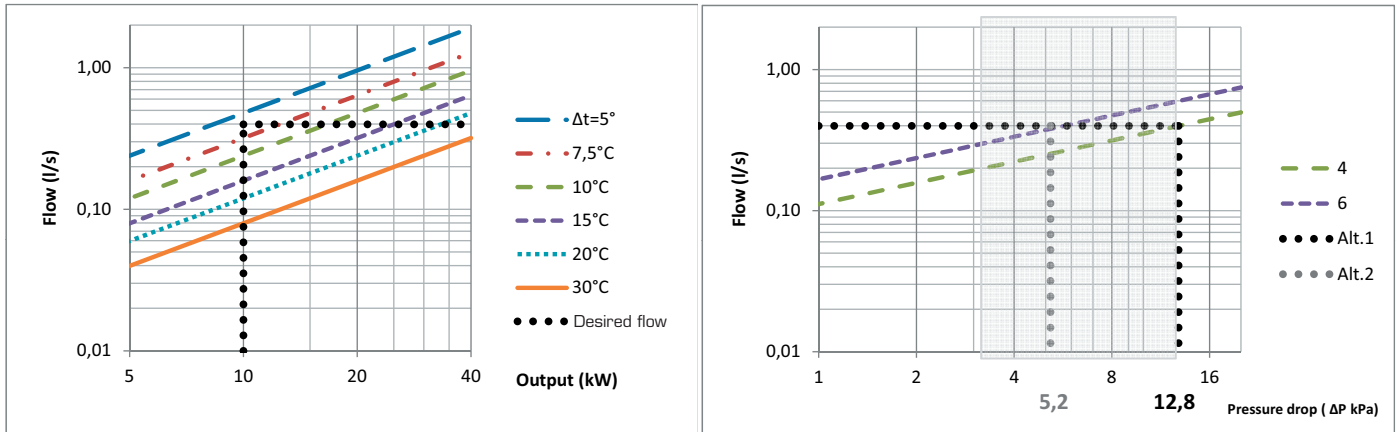
Start in the left diagram below; Assume the output needs of the system (eg. 10 kW) and go vertically to desired  $\Delta t$  (= temperature difference between supply temperature and return temperature, eg. 6°C). Continue horizontally to the shaded area (pressure drop 3–15 kPa) in the right diagram and choose the smaller alternative (eg. Kvs 4). Choose primarily the alternative with lowest Kvs-value.

Kvs (capacity value) = m<sup>3</sup>/h by 1 bar

### Temperature difference (supply-return):

Radiator system = 15°C (eg. 60–45°C)

Underfloor heating = 5°C (eg. 35–30°C)



Cu	A	B	C	D
22	41	80	60	
28	41	82	60	
IT				
R15	42	84	60	
R20	42	84	60	
R25	42	84	60	
ET				
R25	40	80	60	44

Cu = Compression fitting  
 IT = Internal thread  
 ET = External thread

